



Cleaning Procedure

EasyCast Series 200 & 400

Cleaning and Post processing

1. Remove prints off the build plate and clean with IPA 90% and above for 1-2 min (Part dependent)
2. Use compressed air and blow off any residual IPA until you have a matte finish and clean surface. (If resin is still stuck to the prints after blow drying repeat step 1 and step 2 again)
3. Models must be dry prior to post curing.
4. Place prints into a curing chamber and cure the prints for 40 minutes. (We have done our tests on a 65W curing unit. If your curing unit is less than 65W we recommend curing the prints longer.)
5. Rotate models to ensure curing of the entire surface.
6. After curing prints might sweat. To remove the sweat give the prints a quick 2-3 second dip in IPA and blow dry again. If some areas of the model turn white, it will not affect castings.
7. Now the models will be ready to be casted.

